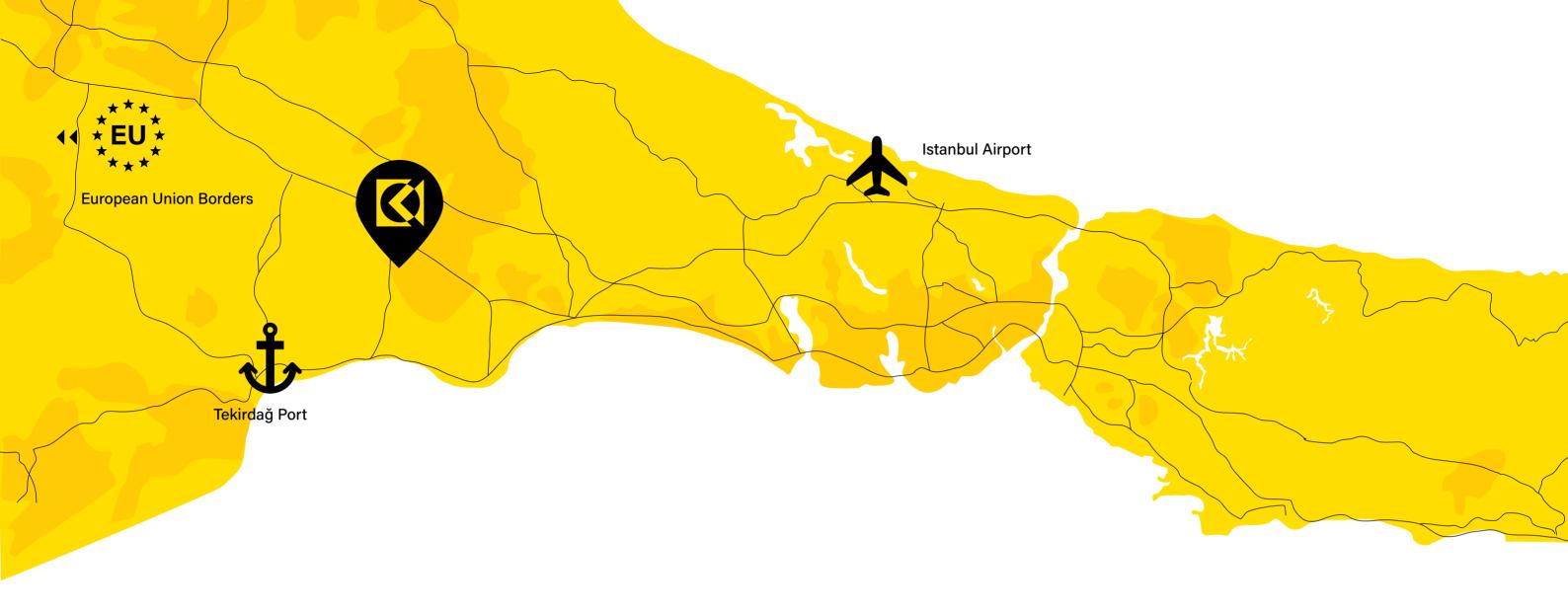


At **Kutes**, our work is much more than iron and our production operations.

In order to fulfill our responsibilities to our customers, to future generations and the world, we are working towards starting the "New Iron Age" at our facilities in Terkidağ Çorlu and leveraging our 30 years history and the talent of our nearly 350 employees.





In **Turkey's third largest industrial zone**, we are located between Istanbul and the European Union as a **special industrial zone** with a total of **207,000 square meters**, 30,000 of which is covered. We are **35 km away from the sea port** and **100 km away from Istanbul Airport**, the world's largest airport, with the status of **Authorized Economic Operator (AEO)**.







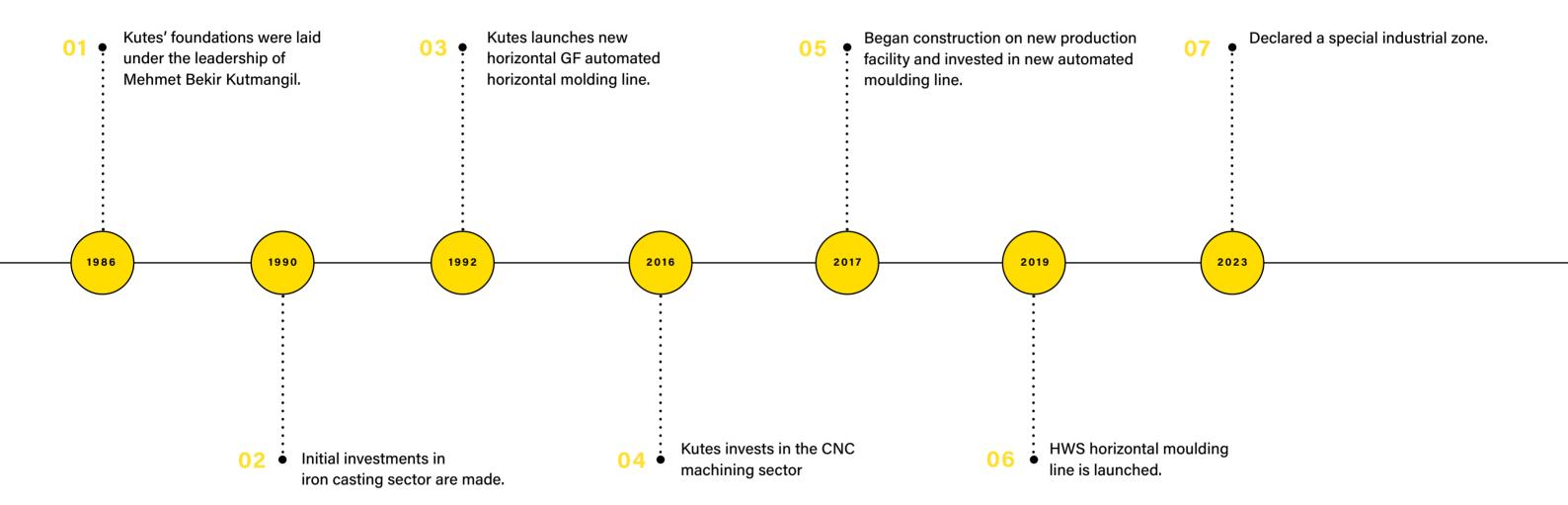
35 km

100 km

155 km



OUR 30+ YEAR HISTORY
PROVIDES US WITH THE
EXPERIENCE NECESSARY TO
NAVIGATE THE FUTURE AND
FIND NEW PATHS TO HELP
OUR CUSTOMERS SUCCEED.







30 YEARS 30+ years of Iron casting experience and 5 years of CNC machining experience.

9 SECTORS

We serve 9 different sectors.

15 CERTIFICATES We have added a total of 15 certifications, 11 of which are quality certificates, to our quality assurance system.

75 M EUROS We have completed investments of 75 million EUR over the past 6 years.

**50.000** TONS

We have 50,000 tons of Iron casting capacity and more than 100,000 hours of machining capacity.

3 CONTINENTS

Our products are sold on three continents and more than twelve countries including the USA, China, Italy, France and Germany.

# **OUR QUALITY CERTIFICATES**

#### IATF 16949 2016

**Automotive Quality Management** 

ISO 45001 2018

Occupational Health and Safety Management System

ISO 14001 2015

**Environmental Management Systems** 

ISO/IEC 27001 2017

Information Security Management

ISO 9001 2015

**Quality Management System** 

ISO 50001 2018

**Energy Management System** 



#### **Deutsche Bahn Ag Qualification**

(Approved German Railways Producer)



#### AD 2000-W 0

(Pressure Vessels Appropriate Manufacturer Company Certificate)

#### Ped 97/23 ec(ped)

(Quality assurance system complying with pressure vessels directives)



#### Lloyd's Register

(Approved manufacturer for gray and nodular iron casting)



#### DNV

(Approved Gray and Iron Casting Manufacturer Certificate)



#### **Zero Waste Certificate**

Governorship of Tekirdağ Provincial Directorate of Environment, Urbanization and Climate Change

#### **OUR IRON CASTING FACILITY:**



#### **CAPACITY**

We have 16 tons of capacity per hour



#### **MOULDING**

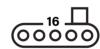
Two horizontal moulding lines with 120 capacity per hour



#### **NUMBER OF TONNAGE**

We realized 50,000 tons capacity

#### IN OUR Cnc machining FACILITY:



#### **PROCESSING CENTER**

16 CNC machining centers



#### **ASSEMBLY LINE**



#### **CAPACITY USE HOUR**

Manufacturing capacity for 100,000 hours



#### **USE OF GREEN ENERGY**

60% green energy

### **TECHNICALITY**

#### Production Moulding

Moulding Line 01

Brand

Georg Fischer

Impact Standard IM S 1

800 x 600 x 250/250

120 mould hour

Inductotherm Visipour

P3 Automatic Tundish

Sand Unit

Conveyor

Georg Fischer

Georg Fischer

Shakeou

Jöst

Moulding Line 02

Brand

HWS

Type

Seiatsu EFA SD

Dimensions

900 x 700 x 300/300

Capacity

120 mould hour

**HWS Pooring Unit** 

Sand Unit

Eirich RV24 3000 Lt

Sand Control

QualiMaster AT1

Conveyors

VHV Shakeout

Jöst

Cooling Tunnel

Jöst

Vibra Conveyors

Jöst

Shotblasting

Wheelabrator

#### Production Melting

Melting Unit 01

Brand

Inductotherm

Dual Trak 2.250 KW

Capacity

3 tons each x 4 unit

2\* Progelta LTS (Laddle Transport system) Melting Unit 02

Brand

Inductotherm

Dual Trak 3.500 KW

Capacity

5 tons each x 4 unit

2\* Progelta Magnesium Wire Treatment

- 16 Tons/ hours total melting capacity

#### Production Core Shop

1 Unit DISA 40 L. Core Machine

1 Unit Hottinger 25 L. Vertical Core Machine

1 Unit Hottinger 20 L. Vertical Core Machine

3 Unit Hottinger 12 L. Horizontal Core Machine

Laempe 9 ton/ hour Sand Mixer

Laempe 5 ton/ hour Sand Mixer

Laempe Sand Dosing Unit

Laempe Central Amine Gas Unit

Lazyou Core Drying Oven

Proservice Arena All-in-One DT10X10 Core Paint

#### Production

#### **Shotblasting & Grinding & Scrap Preparation**

#### **Shotblasting**

1 Unit Wheelabrator Continuous Drum Type

1 Unit Wheelabrator Single Loop Heavy Duty Hanger Type

1 Unit Georg Fischer Continuous Drum Type

2 Unit Endümak Hang Type

2 Unit Endümak Drum Type

#### Grinding

2 Unit KOYAMA P.S. Auto Grinding 400TTi 50 kg

2 Unit KOYAMA P.S. Auto Grinding 400i 20 kg

2 Unit KOYAMA P.S. Auto Grinding 500TTi 120 kg

Manual Grinding Units

#### **Scrap Preparation**

EURO EQUIP / YUATSUKI Runner Breaker

#### Production Machinery

2x DMG MORI NHX 5500 Horizontal Machining Center

2x DMG MORI NHX 6300 Horizontal Machining Center

1x DMG MORI NZX 2000/800 Horizontal CNC Turning Machine

1x DOOSAN PUMA GT2100MB Horizontal CNC Turning Machine

3x DOOSAN PUMA V8300M Vertical CNC Turning Machine

1x DOOSAN PUMA V8300 Vertical CNC Turning Machine

1x DOOSAN DNM5700 Vertical Machining Center

2x DOOSAN NHP6300 Horizontal Machining Center

3x KITARUMA HX630G/800 Horizontal Machining Center

#### **Engineering Services**

#### Pattern Design & Simulations

KUTES Metal, proficient in Novacast Solidworks Siemens NX software and offers alternative solutions in new product design through advanced computerized simulations.

- Novacast Simulation Program

- Solidworks

- Siemens NX

#### **Materials**

**Nodular Iron Casting Gray Iron Casting** 

**EN GJL 150** 

EN GJL 200

EN GJL 250

EN GJL 300

EN GJS 400 18

EN GJS 400 15

EN GJS 500 7

EN GJS 500 14

EN GJS 600 3

EN GJS 700 2

#### Quality Laboratories

#### **Measurement Laboratory**

Zeiss Prismo 3D CMM

Zeiss Contura 3D CMM

Mitutoyo Formtracer S4C3000-D

Mahr Surface Roughness Measurement Device

DMG MORI UNO 20/70 Tool Measuremet Device

Tesa Hite Magna 400 Gage

Paint Thickness Measuremet Device

#### **Material Laboratory**

ARL 4460 Optic Spectrometer

**OBLF Optic Spectrometer** 

NCS Carbon Sulfur Analysis

EMCOTEST Hardness Measuremet Device Dura Vision 40, (5 750 HB)

Microscope MP3 ADL OLYMPUS & Nikon Eclipse MA100

ALŞA Universal Tensile Strenght Measurement Device

ALŞA Notch Impact Test Device

**GF Sand Test Equipments** 

NOVACAST ATAS Metstar Precision System

AXE-B11 3D Scanner - 3D tarayıcı

#### **Filtration System**

Garant Foundry Filter 570.000 m<sup>3</sup>

DISA Filter - Wheelabrator 15,000 m3

Nedermann OMF 5x4000+Combifab Oil Mist-Smoke Collector

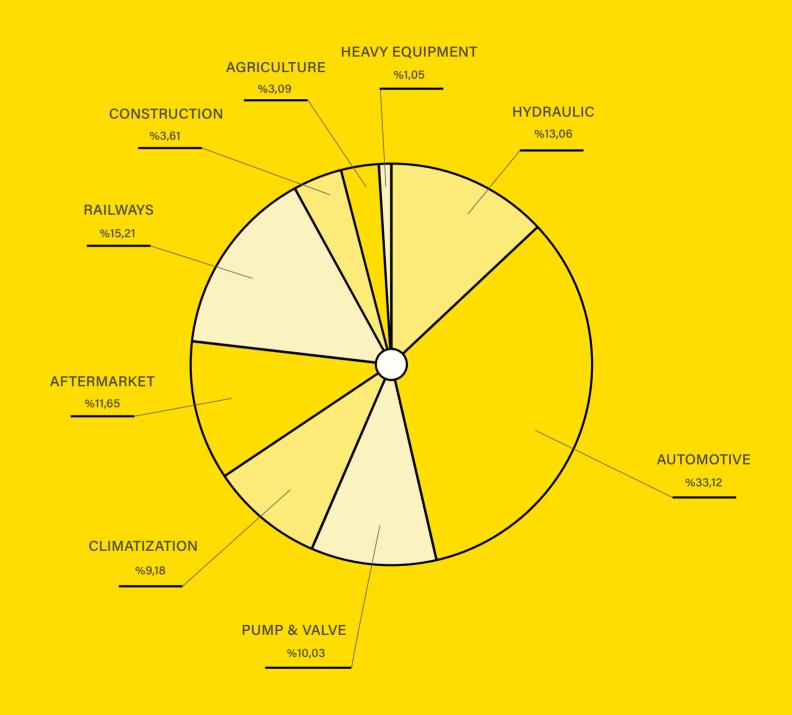
Bomaksan Filter 36,000 m<sup>3</sup>

#### **Renewable Energy**

Çorlu Rooftop Solar Power Plant 200kWe /240kWp Corlu Rooftop Solar Power Plant Kırklareli Land Solar Power Plant AC:9,28 MWe /13.13 MWp Edirne Land Solar Power Plant AC:9,28 MWe /12.85 MWp

KUTES | 10

# **MARKET DISTRIBUTION 2023**



# KUTES LOOKS BEYOND THE PRESENT, POSITIONING FOR FUTURE GROWTH.

For the future, which we have deemed as the New Iron Age, we have planned new projects under our Kutes Operational Excellence Program.

# TOTAL PRODUCTIVE MAINTENANCE

With TPM (Total Productive Maintenance) practices we aim to develop and strengthen the problem solving skills of our employees while actively ensuring participation in improvement activities and maximizing the efficiency of our production equipment.

# **INDUSTRY 4.0**

With Industry 4.0, we strive to become the leader in the cast manufacturing sector while also increasing our production flexibility. We aim to concentrate on digitalization and quality management while establishing smart production lines.

# INNOVATION

With continuous innovation being our motto, we will continuously move forward to better ourselves in product range, quality and supply periods while providing for our stakeholders.

# OPERATIONAL SUSTAINABILITY

With a focus on continuous improvement, we will use our resources in the most efficient manner while responsibly minimizing our impact on the environment.

## DIGITAL TRANSFORMATION

We will increase our agility by making our processes more observatable, improvable and monitorable.

We take sustainable steps regarding energy use and natural resources, and are always looking to use technology to improve efficiency and be a leader in sustainable innovation.

At Kutes, we respect our planet and believe that every company should do their part to ensure a better future. We aim to become a leader in sustainability investments, while also working to make investments to reduce carbon energy use and protect the environment through sustainable projects.

We develop sustainability projects in order to create a positive effect on the environment in addition to social and economic benefits. We strive to use sustainable materials in our production, optimize our supply chain to reduce greenhouse gas emissions, and use solar energy to fuel as much of our operations as possible.

With this approach we aim to do our part by committing to sustainability as we incorporate this thinking into our every day work and practices.

With our quality policies, we aim to secure the satisfaction of our customers while emphasizing safety and quality in our efforts.



# TO GREEN FUTURE WITH GREEN CASTING

Creating sustainable solutions to use energy and natural resources efficiently is not an option but a responsibility for us.

Our biggest goals are to be the pioneer of sustainable innovations in our sector and to change the idea that the casting industry is not eco-friendly.

We are currently working on projects such as using renewable energy sources, developing our facilities in harmony with nature and training sustainability conscious personnel.

We also incorporate sustainability into our future planning/targets.

We aim to be carbon neutral till 2033

We are taking steps to ensure that 90% of the energy used in our casting facilities comes from renewable sources.

We completed ISO 14064 projects and ISO 50001 certification process in 2023. We aim to complete CDP Reporting in 2025.

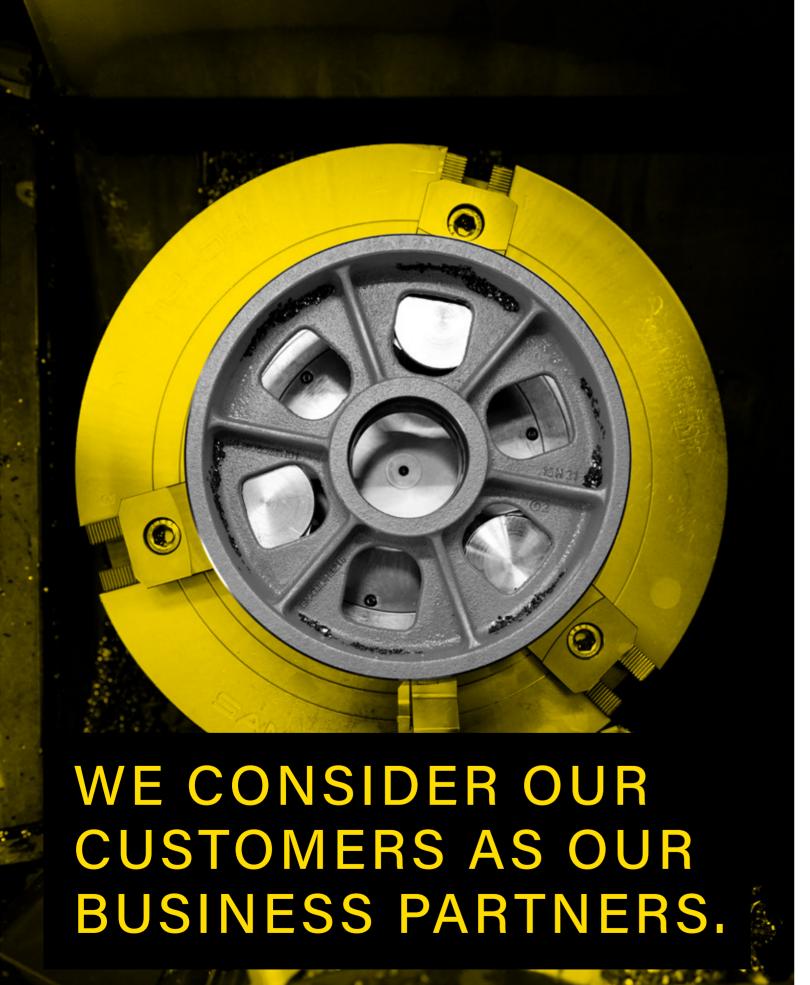
So why are we doing all of this?

Because we love what we do and we feel a responsibility to our world and our environment.

You can find our sustainability report here:



https://www.kutes.com/media/u4ehnrbj/surdurulebilirlik.pdf



At **Kutes** we have worked with customers from over **12 countries** spanning **3 different continents.** 

Our customers are diverse, ranging from large multinational corporations to new and innovative startups.

Each customer represents an important and valuable reference for us.

If you want to hear about our customers from us: sales@kutes.com.tr



kutes.com